



Fuzzy multi-objective optimization for wheat flour supply chain considering raw material substitution

T. Trisna^{ab*}, M. Marimin^b, Y. Arkeman^b, T. C. Sunarti^b

^a Department of Industrial Engineering, Faculty of Engineering, Universitas Malikussaleh, Jl. Batam Kampus Bukit Indah Lhokseumawe, Indonesia;

^b Department of Agroindustrial Technology, Faculty of Agricultural Technology, Bogor Agricultural University, Campus IPB Darmaga, Bogor 16002, Indonesia

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