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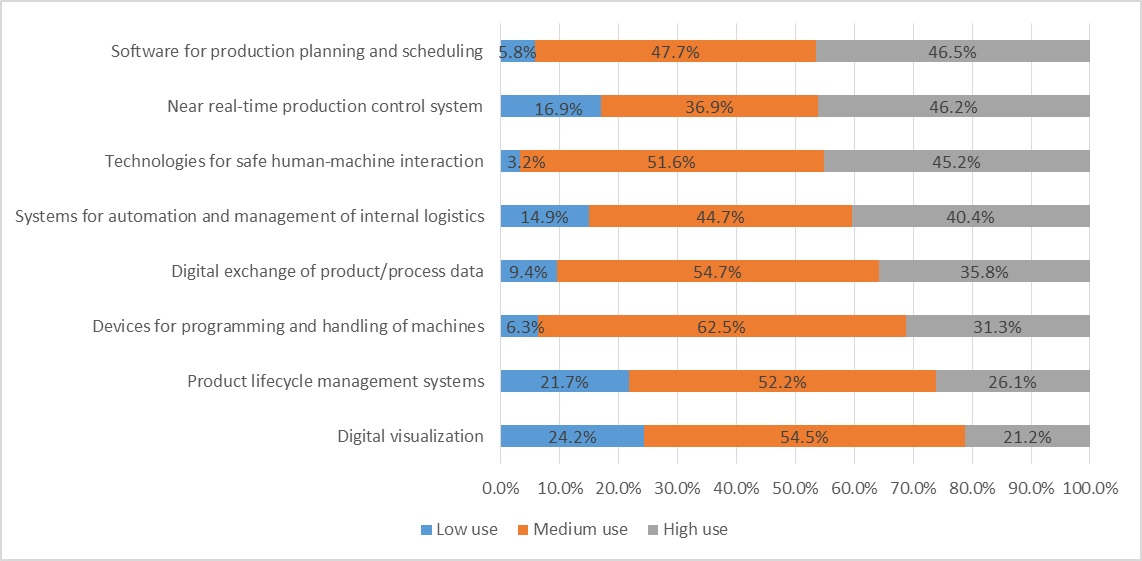
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**Figure 1.** Rate of use of the Industry 4.0 concepts

**Table 1.** Use of Industry 4.0 concepts.

|  |  |  |  |
| --- | --- | --- | --- |
| Industry 4.0 technology concepts | Share (%) | Rank | Planned use |
| Devices for programming and handling of machines | 6.8% | 8 | 9.6% |
| Product lifecycle management systems | 8.9% | 7 | 8.6% |
| Technologies for safe human-machine interaction | 11.4% | 6 | 4.3% |
| Digital visualization | 12.1% | 5 | 9.6% |
| Systems for automation and management of internal logistics | 18.6% | 4 | 10.7% |
| Digital exchange of product/process data | 21.4% | 3 | 9.6% |
| Near real-time production control system | 26.4% | 1 | 16.1% |
| Software for production planning and scheduling | 21.8% | 2 | 11.4% |

# Acknowledgements

Avoiding identifying any of the authors prior to peer review. Collate acknowledgements in a separate section at the end of the article before the references and do not, therefore, include them on the title page, as a footnote to the title or otherwise. List here those individuals who provided help during the research (e.g., providing language help, writing assistance or proof reading the article, etc.).

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